Charact	aristics of the r	products	
Charact	eristics of the p	Toducis	
MORCEM	Traditerm® Mortar	In the Traditerm Flexible system, mortar for fixing Traditerm EPS panels and Traditerm EPS-G	 High-bonding capacity. Maximum compatibility with Traditerm EPS and EPS-G panels. Resistant to rain water. Permeable to water vapour.
STATE OF THE PARTY	Traditerm® Flexible Mortar	Mortar for facings on Traditerm EPS and Traditerm EPS-G insulation panels	Highly deformable.Does not contain cement.Ready to use.
MONCEACHE	Morcemcril Flexible	Synthetic mineral covering for waterproofing façades with elastic properties. Ideal for restoration of façades. Elastic and highly deformable.	 Highly elastic. Highly deformable. Fills cracks of up to 2 mm. Range of colours and finishes. Resistant to ageing, city atmospheres and UV radiation. Anti-mould. Anti-slime. Washable. Manual or spray application.
	Morcemcril Primer	Priming of synthetic resins prior to decorative finish with Morcemcril Flexible.	 Provides a base or substrate with homogeneous absorption. Encourages coverage. Facilitates adhesion. Enhances durability.
	Traditerm® EPS Panel	Expanded Polystyrene Panel used as an insulation panel.	- Format: 1000 x 500 mm - Thickness: 20, 40, 50, 60, 80, 100, 120 mm - Stabilised - Thermal Conduction: (λ): 0.036 - 0.039 W/mK - Reaction to fire: E - Self-extinguishing (UNE-EN 13501-1)
	Traditerm® EPS-G Panel	Expanded Polystyrene Panel with graphite used as an insulation panel.	- Format: 1000 x 500 mm - Thickness: 20, 40, 50, 60, 80, 100, 120 mm - Stabilised - Thermal Conduction: 0.032 W/mK - Reaction to fire: E - Self-extinguishing (UNE-EN 13501-1)
aundodnus	Traditerm® Mesh	Fibre glass mesh with anti-alkaline treatment for reinforcing the Traditerm® Flexible mortar layer. Provides the system with surface resistance and avoids the appearance of cracks.	- Total weight of the mesh: 160 g/m² (±10%) - Roll format: Width 1 m x Length 50 m.
-	Traditerm® Anchor fixings	Impact anchor fixings, used for fixing insulation panels in the Traditerm Flexible System.	 Composition: Polypropylene Does not rust. Fast to install. Range of sizes according to thickness of insulation panel to be used. Consult the Grupo Puma Commercial Department.
TO THE TOTAL PROPERTY OF THE PARTY OF THE PA	Traditerm® Reinforcement Profiles	Range of profiles for reinforcing corners and gaps in the Traditerm Flexible System.	Grupo Puma offers a range of reinforcement profiles for the Traditerm Flexible System. Consult the Grupo Puma Commercial Department.

System Traditerm Flexible

C/ Chopera, 15 33920 RIANO I-LANGREO (ASTURIAS) T. +34 98 567 37 11 - F. +34 98 568 39 13

Pol. Ind. Zabal, C/ Velero, s/n

BARCELONA
Pol. Ind. Domenys II, C/ Enología, 15
08720 VILAFRANCA DEL PENEDÈS (BARCELONA)
T. +34 93 890 41 88 - F. +34 93 817 16 61

BIZKAIA
Polig. Ind. Neinver (Ugaldeguren), Iturritxualde Kalea 4
48160 DERIO (BIZKAIA)
T. 673 00 37 69 - F. +34 946 05 33 47

11300 LA LÍNEA DE LA CONCEPCIÓN (CÁDIZ) T. +34 956 64 51 58 - F. +34 956 64 51 62

CÓRDOBAAvda. Agrupación Córdoba, 17
14014 CÓRDOBA
T. +34 957 26 62 01 - F. +34 957 26 48 07

GRAN CANARIA
Pol. Ind. Arinaga, C/ Las Mimosas, 128
35119 AGÜIMES (GRAN CANARIA)
T. +34 928 18 81 49 - F. +34 928 18 82 14

Pol. Ind. El Guijar, Avda. El Guijar, 37 28500 ARGANDA DEL REY (MADRID) T. +34 91 870 47 81 - F.+34 91 871 15 27

MÁLAGA Pol. Ind. Trévenez, C/ Conrado del Campo, 2 29590 CAMPANILLAS (MÁLAGA) T. +34 952 35 47 00 - F. +34 952 34 43 91

MALLORCA
Pol. Ind. Son Llaüt. Vía Central, parcela 65
07320 SANTA MARIA DEL CAMÍ (MALLORCA)
T. +34 971 62 06 32 - F. +34 971 14 11 59

Pol. Ind. El Juncaril, C/ Monachil, parcelas 74-75 18120 PELIGROS (GRANADA) T. +34 958 46 77 68 - F. +34 958 08 72 10

TENERIFE
Pol. Ind. San Isidro, C/ Juan de la Cierva, 8
38109 EL ROSARIO (TENERIFE)
T. +34 922 62 47 51 - F. +34 922 62 49 80

Pol. Ind. La Pahilla, C/ Peñas Albas, parcela 49 46370 CHIVA (VALENCIA) T. +34 96 252 41 31 - F. +34 96 252 41 01

VALLADOLID
Pol. Ind. La Mora, C/ Las Acacias, parcelas 13-4
47193 LA CISTERNIGA (VALLADOLID)
T. +34 983 40 22 79 - F. +34 983 40 32 00

ZARAGOZAPol. Ind. Los Leones, C/ Principal, parcela K-2

Immeuble Danica B - 21, Avenue Georges Pompidou F-69486 LYON Cedex 03 T. +33 (0) 811 14 18 14 - F. +33 (0) 472 91 30 30

Dépôt de Toulouges 8 rue PARMENTIER 66350 TOULOUGES T. +33 (0) 468 21 64 94 - F. +33 (0) 468 21 65 57

LISBOA Fornos de Cima - Calhandriz 2615 641 ALVERCA (LISBOA) T. +35 121 958 73 60 - F. +35 121 958 73 69

PORTO
Lote 2a - Lot. Ind. Mun. Fontiscos
Ap. 79. 4784-909 SANTO TIRSO (PORTO)
T. +35 125 283 37 50 - F. +35 125 285 00 80

50298 PINSEQUE (ZARAGOZA) T. +34 976 65 68 30 - F. +34 976 65 68 31

GRUPO PUMA FRANCE

GRUPO PUMA PORTUGAL



System Traditerm® Flexible

EXTERNAL THERMAL INSULATION FOR BUILDINGS







Traditerm® Flexible System

The **Traditerm® Flexible** System is an external thermal insulation system (EWI / ETICS) whose main characteristic is **MAXIMUM DURABILITY**.

It stands out from other EWI due to:

Excellent deformability Both the mortar that covers the insulation panels as well as the decorative finish. This characteristic, considerably increases the durability of the system and its resistance to cracking.

Excellent resistance to impact

Free from efflorescence

Traditerm® Flexible mortar does not contain cement in its composition.

Construction solution for highquality finish

Dirt-resistant, highly breathable and highly waterproof.

Types of Traditerm® Flexible Systems



System Traditerm® Flexible

- Use on new builds and thermal restoration. - Complies with Spanish Technical Building Code

- Insulation comprised of stabilised EPS panels, called Traditerm EPS.

- Permeable to water vapour.

- Resistant to rain water.

- High resistance to impact.

Traditerm® Flexible **EPS-G** - Use on new builds and thermal restoration.

- Complies with Spanish Technical Building Code - Insulation comprised of EPS panels with stabili-

sed graphite, called Traditerm EPS.

- Greater insulation capacity than the Traditerm Flexible EPS System.

- Permeable to water vapour.

- Resistant to rain water.

- High resistance to impact.

Properties of the **Traditerm® Flexible** System

Thermal Insulation Sound Insulation

The Traditerm® Flexible Insulation System has been designed to provide the cladding with a high level of thermal resistance, generating excellent conditions of comfort and hygiene.



An amortizable solution

The thermal insulation provided to the building's façade by the Traditerm® Flexible system contributes towards the lowering of the energy consumption necessary for its heating/air-conditioning and therefore the consequent energy saving.



Ideal for the Thermal Restoration of façades

The installation of the Traditerm® Flexible System, by being a system that is applied externally, does not affect the normal use of the building and cause a lack of useful space. That's why it is the perfect solution for thermal restoration on existing buildings and recommended as a solution for improving the energy classification of existing buildings.



High Level of Impermeability

The mortars comprising the Traditerm® Flexible System are designed to provide a high degree of impermeability to the cladding.



Lowering of risk of condensation

Apart from being waterproof, the Traditerm® Flexible System also permits the passing of water vapour, facilitating the exit of accumulated humidity from the interior, thus lowering the risk of humidity caused by condensation.



Lowers pressure and increases durability.

The materials that comprise the building's structure, as well as the cladding, when finished with the Traditerm® Flexible System, are not subjected to thermal expansion and contraction, originating from changes in temperature, and therefore the lowering of fatigue on these materials, thus increasing its durability.



Traditerm Flexible = Maximum durability

The excellent defomability of the Traditerm® Flexible System and the Morcemcril Flexible decorative finish, give these materials excellent resistance to the continuous stress to which they are subjected.

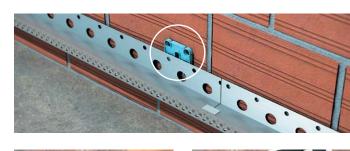


Systen

Quick and easy to apply

The same installation company carries out the insulation to the façade, the waterproofing and the final decorative finishing.

Application



Fixing the Panels with Traditerm® Flexible

Once the starter profile has been installed, fix the insulation panels to the substrate with **Traditerm®** mortar.



Use the notched trowel or beaded mortar method to fix the panels according to the substrate's flatness.



Distribution of the Insulation Panels

The panels are distributed on the façade in a way that the joints between the panels of the different rows are interlocked with a minimum gap of 25 cm.

With regards to the formation of hollows in the façade for

windows and doors etc, avoid the joints of the insulation



panels being aligned with the corners of the hollows. This will avoid future cracking.

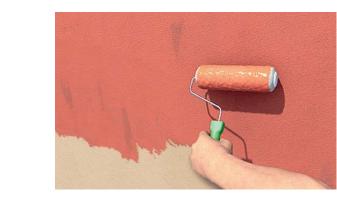


Mechanical fixing of the Insulation Panels

At least 24 hours after fixing the insulation panels with Traditerm® mortar, the fixing should be complemented with **Traditerm®** Anchor Fixings.

The distribution and number of anchor fixings to be ins-

talled will depend on the type of fixing being used. The fixing should be installed and cut 1-2 mm into the panel's surface. Next the depression made on the surface of the insulation panel is levelled with **Traditerm®** mortar.



Morcemcril Primer is applied with a roller, at least

72 hours after the last layer of Traditerm® Flexible

mortar has been applied. The substrate must be dry

Morcemcril® Primer

before applying.

Applying the Morcemcril® Flexible Decorative Finish Range

and finish the covered area.

At least 24 hours after applying the Morcemcril Primer, apply the Morcemcril® Flexible decorative finish with a plastic trowel. To know more about the installation process of the Traditerm® Flexi**ble** System, we recommend contacting the Technical Department of



Reinforcement

cement profiles.

and then apply pressure to the grooves with the trowel.

The thickness of this layer should be between 1 - 1.5 mm.

The overlay between meshing should be at least 10 cm wide.

Finishing the

notched trowel.

be visible.

Insulation Panels

The corners of the façade as well as the edges of the exis-

ting hollows must be protected and reinforced with reinfor-

Cut mesh strips of 20 x 40 cm, and fix them with Traditerm® Flexible mortar on all the corners of the hollow.

Spread a layer of **Traditerm® Flexible** mortar directly onto the insulation panel (or on a previously reinforced surface) and then comb with a No. 6

Unfold the Traditerm® Mesh from top to bottom over the trowelled area,

Cover the mesh with the **Traditerm® Flexible** mortar that overlaps. Even

though the mesh has been covered with mortar, the squares should still

Once this reinforced layer has hardened (3-4 hours), apply a fresh layer of

Traditerm® Flexible mortar (1 mm thick) to cover the squares of the mesh

Thermal Analysis

Comparative (*) Study of Thermal Conductivity (U) of the **Traditerm® Flexible** EPS and Traditerm Flexible EPS-G Systems, for a façade comprising the following cladding:

ELEMENT	Thickness (m)
Solid brick	0,115
Unventilated air chamber	0,02
Single hollow brick	0,06
Plaster	0,015

CTE-DB HE 2006

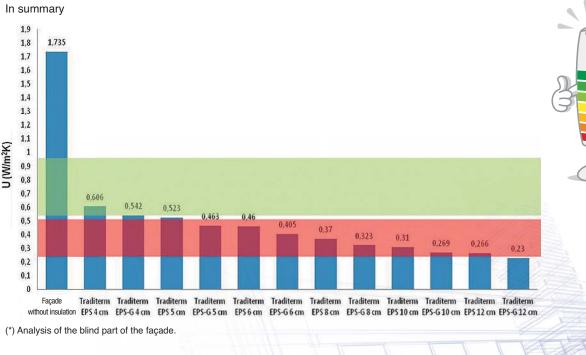
Requirements CTE-DB HE 2013

Thermal Conductivity (U) of the façade can be calculated:

Façade without insulation			
ELEMENT		Thickness (m)	Thermal resistance (m²K/W)
Solid brick		0,115	0,1200
Unventilated air chamber		0,02	0,1700
Single hollow brick		0,06	0,0900
Plaster		0,015	0,0263
Thermal resistance interior surfaces			0,1300
Thermal resistance external surfaces			0,0400
	Thermal resi	sistance (m²K/W)	0,58
	U (W/m ² K)		1.735

In view of the (U) obtained, the façade shows a highly deficient insulation level and therefore suffers a high degree of energy loss. To reduce these energy losses to the façade, it is advisable to use the Traditerm Flexible EPS System and Traditerm EPS-G System, with different insulation thicknesses. Therefore the following values will be obtained (U):

	Thermal Transmittance		
Insulation Thickness (mm)	Traditerm Flexible EPS	System Traditerm Flexible EPS-G System	
40	0,606	0,542	
50	0,523	0,463	
60	0,460	0,405	
80	0,370	0,323	
100	0,310	0,269	
120	0,266	0,230	



System Traditerm Flexible







Traditerm®

Fixing Anchor Plus NTK

Anchor Fixing